



Role of Nano Catalysts in Green Chemistry

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DOI: <https://doi.org/10.59436/jsiane.273.2583-2093>

Abstract

This study explores the role of nano catalysts in enhancing catalytic performance through their unique properties and applications in sustainable chemistry. Nano catalysts, defined as materials operating at the nanometer scale, typically between 1 and 100 nanometers, exhibit significantly increased surface area and altered electronic properties, leading to improved reaction rates and efficiencies. The investigation highlights the critical properties of nano catalysts, such as their high surface area-to-volume ratio, controlled shapes, and tunable surface functionalities, which contribute to their effectiveness in various catalytic processes. Different types of nano catalysts, including metal nanoparticles, metal oxides, and carbon-based nano materials, are examined for their distinct advantages and applications. Metal nanoparticles, like gold and platinum, offer enhanced catalytic activity due to their unique electronic behaviors, while metal oxides, such as titanium dioxide, provide stability in photocatalytic applications. Additionally, carbon-based nano materials, including carbon nanotubes and graphene, are recognized for their exceptional electrical conductivity and surface area, making them suitable for energy conversion and environmental remediation.

Keywords : Nano catalysts, green chemistry, catalytic performance, sustainable chemistry, metal nanoparticles, metal oxides, carbon-based nano materials, photocatalysis

Received 16.08.2024

Revised 25.09.2024

Accepted 01.12.2024

Introduction

Green chemistry innovates products and processes to reduce environmental impact and improve sustainability. Green chemistry reduces or eliminates harmful compounds in chemical product design, manufacture, and application, unlike traditional chemistry, which typically manages pollution after it is created. This proactive pollution avoidance technique shows green chemistry's commitment to safety, resource efficiency, and material responsibility. Green chemistry promotes a greener, safer, and more sustainable approach to chemistry by reducing waste, harmful compounds, and energy use. It is relevant now as firms seek ways to create items more sustainably while meeting regulatory and public environmental stewardship standards Aldeen *et al.*, 2022, Chowdhury *et al.*, 2020. Nano catalysts are transformational in green chemistry. High efficiency, selectivity, and low environmental impact reactions are made possible by these catalysts. Nano catalysts have a higher surface area-to-volume ratio, increased reactivity, and tunable features that allow precise catalytic activity control due to their nanoscale size. Nano catalysts boost reaction rates, cut energy needs, and reduce reagent use, making them excellent for green chemistry. Nano catalysts allow chemical reactions to occur under softer conditions, minimizing energy input and byproduct output, reducing waste. Nano catalysts lead sustainable chemical research due to their efficiency and environmental responsibility Dikshit *et al.*, 2021, Naveenkumar *et al.*, 2020. This research examines nano catalysts in green chemistry in detail. Starting with green chemistry's fundamentals, it covers the field's 12 guiding principles and how nano catalysts support sustainability.

After that, the paper discusses nano catalysts' size, shape, and surface area and how these affect catalytic performance. It also discusses metal, metal oxide, and carbon-based nano catalysts and their applications in oxidation, reduction, and hydrolysis, which are essential to green synthesis and renewable energy technologies. The report highlights nano catalysts' efficiency, reusability, and potential to reduce chemical waste and resource utilization. Scalability, cost, and nano material toxicity and environmental impact are also discussed, identifying opportunities for additional research and development. The report concludes by discussing nano catalyst research trends and their potential to transform energy production and environmental remediation, making the chemical industry more sustainable and eco-friendlier Ghavidel *et al.*, 2021, Habeeb Rahuman *et al.*, 202, Hemalatha *et al.*, 2013.

Literature Review

Polshettiwar and Varma (2010) emphasized the advantages of nanoparticles, which have a large surface area and improve contact between the active ingredient of the catalyst and reactants. Nanocatalysts can imitate the properties of homogeneous catalysts while maintaining the stability of heterogeneous systems thanks to their larger surface area. The importance of nano-catalysis in green chemistry is highlighted in their review, especially when paired with microwave heating in environmentally safe aqueous environments. As numerous case studies have shown, this combination produces a synergistic impact that produces better results than these elements would alone.

Varma (2014) provided information on magnetically recyclable nano-catalysts, emphasizing the environmentally friendly development of magnetic core catalysts. The objectives of sustainable process development in organic synthesis are in line with these catalysts' ease of recovery and reusability when employed in environmentally friendly solvents like water or polyethylene glycol (PEG). His brief discussion emphasizes the application of these catalysts in organic processes, where they are activated by microwave irradiation, which increases reaction efficiency and offers a sustainable route for organic transformations. Shaikh (2014) introduced to the subject of organocatalysis, characterizing it as a field that focuses on organic compounds with low molecular weights that serve as catalysts in chemical reactions. Heterogenized organ catalysts—organic molecules immobilized onto supports such as silica, zeolitic structures, and nanoporous materials—are the particular subject of his review. These immobilized organ catalysts are crucial for sustainable synthesis since they allow for reuse and waste reduction. Shaikh's review summarizes a range of organocatalysis research developments, emphasizing applications in both the academic and industrial domains, and talks about potential avenues for future study. Guria, Majumdar, and Bhattacharyya (2016) introduced a new technique for creating protein-capped nano-gold particles (NGPs) using the *Fusarium* sp. MMT1 strain's culture filtrate. SDS-PAGE research shows that these NGPs, which have an average diameter of 30.61 ± 17 nm, include a 60 kDa protein that increases their stability. Using sodium borohydride as a reducing agent, the study shows how well this nano-catalyst works to reduce pollutants like p-nitrophenol, o-nitrophenol, and o-nitroaniline. The nano-catalyst is notable for its excellent recyclability and ease of recovery, which enable it to degrade nitroaromatic chemicals at concentrations significantly greater than those employed in traditional techniques. This biosynthetic nano-catalyst shows promise as an environmentally benign and recyclable instrument for environmental cleanup.

Principles of Green Chemistry- 12 Principles of Green Chemistry- The 12 principles of green chemistry provide a framework for designing environmentally benign chemical processes. They include:

- Prevention:** Reduce waste.
- Atom Economy:** Increase the amount of each material used in the finished product.
- Less Hazardous Chemical Syntheses:** Make use of materials that are safe for both people and the environment.
- Designing Safer Chemicals:** Make chemical compounds that are less hazardous while still maintaining efficacy.
- Safer Solvents and Auxiliaries:** Reduce the number of supplementary substances you utilize whenever you can.
- Energy Efficiency:** Whenever feasible, carry out chemical reactions at room temperature and pressure.
- Renewable Feedstocks:** When possible, use sustainable raw resources.
- Reduce Derivatives:** Reduce the number of pointless steps in chemical reactions.
- Catalysis:** Reduce waste by using catalytic processes.
- Design for Degradation:** Create goods that decompose into innocuous degradation products.
- Real-time Analysis for Pollution Prevention:** Create analytical techniques for hazardous material monitoring in real time.

•**Inherently Safer Chemistry for Accident Prevention:** Create chemicals with as little chance of mishap as possible.

Role of Nano Catalysts in Achieving These Principles

Because of their capacity to improve catalytic processes, lower energy consumption, and decrease waste, nano catalysts play a vital role in a number of green chemistry principles. Their large surface area and distinct reactivity enable more effective chemical reactions, advancing sustainability objectives. Singh *et al.*, 2014

Nano Catalysts: Definition and Properties

Definition of Nano Catalysts- Materials having nanoscale dimensions (1–100 nanometers) that speed up chemical reactions without being consumed are known as nano catalysts. When compared to bulk materials, they use their tiny size to obtain higher catalytic activity.

Properties of Nano Catalysts

- Size:** The high surface-to-volume ratio of nanocatalysts increases their reactivity.
- Shape:** The selectivity and catalytic efficacy of nanocatalysts can be influenced by their shape.
- Surface Area:** More active sites are made possible by increased surface area, which accelerates reaction rates.
- Stability:** Because of their increased stability, many nano catalysts can be used in a variety of reaction settings.
- Electronic Properties:** Nanoscale quantum effects have the ability to change electrical characteristics, which can affect catalytic activity.

Types of Nano Catalysts-

Metal Nano Particles: comprises palladium (Pd), silver (Ag), and gold (Au), all of which are renowned for having strong catalytic activity. **Metal Oxide Nano Particles:** such as zinc oxide (ZnO) and titanium dioxide (TiO₂), which are frequently employed in oxidation reactions?

Carbon-based Nano Materials: Graphene and carbon nanotubes (CNTs) offer special surface functions and electrical characteristics.

Hybrid Nano Materials: Various material combinations to improve catalytic performance.⁸

Applications of Nano Catalysts in Green Chemistry

Catalytic Reactions- Nano catalysts provide increased selectivity and efficiency by facilitating a variety of catalytic reactions, such as oxidation, reduction, and hydrolysis.

Green Synthesis of Chemicals and Materials- They are used in the environmentally friendly synthesis of materials, agrochemicals, and pharmaceuticals, which minimizes waste production and the requirement for dangerous reagents.

Energy Applications

Nano catalysts are pivotal in energy-related applications, such as:

- Fuel cells:** Increasing the electrochemical reactions' efficiency to convert energy.
- Solar Cells:** Using cutting-edge materials to increase light absorption and conversion efficiency.

Advantages of Nano Catalysts

- High Surface Area and Reactivity:** greater number of reaction active sites, which improves catalytic activity.
- Improved Catalytic Efficiency:** greater yields of products and reaction rates than bulk catalysts.
- Reduced Catalyst Loading:** Reduced amounts are needed for efficient catalysis, reducing the impact on the environment.
- Enhanced Stability and Recyclability:** increased durability and ease of recovery for repurposing, which supports sustainable practices.

Types of Nano Catalysts for Green Chemistry

Metal Nano Particles: Their vast surface area and distinct electrical characteristics make them useful for a variety of catalytic processes.

Metal Oxide Nano Particles: High stability and efficiency make it a popular choice for photocatalysis and oxidation reactions.

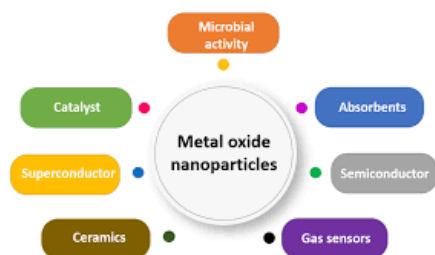


Figure 1: Metal Oxide Nano Particles

Carbon-based Nano Materials: provide outstanding mechanical and thermal qualities while acting as supports or active catalysts in a variety of reactions.

Hybrid Nano Materials: Combining the characteristics of various materials to achieve customized catalytic performance allows for creative solutions to challenging issues.

Case Studies-

Nano Catalysts for Biodiesel Production- Studies show that nanocatalysts can improve yield and shorten reaction times in transesterification processes.

Nano Catalysts for CO₂ Reduction- According to studies, metal-based nanocatalysts can effectively transform CO₂ into useful compounds, supporting plans for carbon collection and usage.

Nano Catalysts for Water Splitting- By increasing the efficiency of water-splitting reactions, nanocatalysts make it easier to produce hydrogen, a clean and renewable energy source.

Challenges and Limitations- Scalability and Cost-effectiveness- There are still issues in commercially producing nanocatalysts at affordable prices, which restricts their broad use.

Stability and Recyclability- The performance and usability of nanocatalysts may be impacted by their long-term stability under operating circumstances.

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Toxicity and Environmental Impact- Certain nanomaterials have the potential to be harmful to both human health and the environment, so their management and assessment must be done carefully.³

Future Perspectives

•Emerging Trends in Nano Catalysts for Green Chemistry

Research is still being done to create nano catalysts that are more effective, stable, and environmentally benign, with a focus on sustainability and biogenic synthesis.

•Potential Applications in Energy and Environment

Future uses could involve cutting-edge pollution cleanup technology and sophisticated energy storage systems.

•Research Directions and Opportunities

There are a lot of prospects for additional study and development when investigating the incorporation of nano catalysts in sustainable processes.

Conclusion

In conclusion, because of their special qualities—such as high surface area, increased reactivity, and selectivity—nano catalysts are essential to green chemistry because they enable more effective and environmentally benign chemical reactions. These catalysts are useful for sustainable production in sectors including energy, environmental remediation, and chemical manufacture since they have proven adaptable in a variety of applications, such as oxidation, reduction, and green synthesis. By lowering waste, using fewer dangerous reagents, and facilitating reactions under gentler, more energy-efficient settings, nano catalysts greatly support the fundamental ideas of green chemistry. Their sustainability profile is further enhanced by their recyclability, which makes them a desirable choice for businesses looking to lessen their environmental impact. In the future, nano catalysts' potential to address urgent environmental problems including greenhouse gas reduction, water purification, and the production of renewable energy highlights how crucial they are to the advancement of sustainable chemistry. Further study and advancement in this area will probably uncover even more uses, solidifying nanocatalysts as a pillar of green chemistry and a viable remedy for the world's environmental problems.

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